NOTES THIS DETAIL:

1. ALL LETTERING & ARTWORK SHALL BE FLUSH WITH FRAME RIM/LIP MOLDED INTO THE TOP OF THE COVER.

2. FRAME SHALL BE GRAY IRON CONFORMING TO A.S.T.M. A48-90, GRADE 30. COVER SHALL BE DUCTILE IRON CONFORMING TO A.S.T.M. A536-84, CLASS 80-50-06.

3. FIT TOLERANCES SHALL BE < 1/8" ±.

4. WELDED FRAME AND COVERS ARE NOT ACCEPTABLE.